MOUNTING AND OPERATING INSTRUCTIONS



EB 8367 EN

Translation of original instructions



Type 4744 Electric Limit Switch

For hazardous areas



Edition June 2015

Note on these mounting and operating instructions

These mounting and operating instructions assist you in mounting and operating the device safely. The instructions are binding for handling SAMSON devices.

- ➔ For the safe and proper use of these instructions, read them carefully and keep them for later reference.
- ➔ If you have any questions about these instructions, contact SAMSON's After-sales Service Department (aftersalesservice@samson.de).



The mounting and operating instructions for the devices are included in the scope of delivery. The latest documentation is available on our website at www.samson.de > Service & Support > Downloads > Documentation.

Definition of signal words

Hazardous situations which, if not avoided, will result in death or serious injury

Hazardous situations which, if not avoided, could result in death or serious injury

Property damage message or malfunction

i Note

Additional information

-☆- Tip

Recommended action

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1 General safety instructions

For your own safety, follow these instructions concerning the mounting, start-up and operation of the device:

- The device is to be mounted, started up or operated only by trained and experienced personnel familiar with the product. According to these mounting and operating instructions, trained personnel refers to individuals who are able to judge the work they are assigned to and recognize possible dangers due to their specialized training, their knowledge and experience as well as their knowledge of the applicable standards.
- Explosion-protected versions of this device are to be operated only by personnel who has undergone special training or instructions or who is authorized to work on explosion-protected devices in hazardous areas.

To avoid damage to any equipment, the following also applies:

- Proper shipping and storage are assumed.

i Note

Devices with a CE marking fulfill the requirements of the Directive 2014/34/EU and the Directive 2014/30/EU. The Declaration of Conformity is available on request.

2 Markings on the device

2.1 Nameplate

SAMS	ON 4744		CE
Electric Limit	Switch		
Model 4744-	1		
VarID	2	Serial no.	6
Protection	3		
Max. Travel	4	mm	
Temperature	5	°C	
SAMSON AG D-6	0314 Frankfurt		Made in Germany

- 1 Article code
- 2 Configuration ID
- 3 Degree of protection
- 4 Rated travel
- 5 Permissible ambient temperature
- 6 Serial number

2.2 Article code

Electric limit switch	Туре 4744-	x	0	0	x	1	0	0	x
Attachment									
To NAMUR rib		1			4/5				1
To rods for Type 3372 Actuator		2			1				
Implementation									
Without switches			0	0	3				
One changeover switch			0	0	1				
Two 8070/1-2-S switches			0	0	4				1
One 8070/1-2-S switch			0	0	5				1
Special version									
Without									0
EAC approval Ex de									1

3 Design and principle of operation

The limit switch is attached to pneumatic control valves and issues a limit signal whenever the valve travel exceeds or falls below a certain adjusted limit, especially when a valve has reached one of its end positions. This signal is suitable for transferring control signals, for example to activate visible or audible alarms as well as for connection to centralized control or alarm systems.

3.1 Versions

Туре 4744

 Limit switch with type of protection: flameproof enclosure. See section 3.4 on page 9.

Electric limit switch with one or two overridable limit contacts. Each contact is equipped with one NC contact and one NO contact, acting as a snap-action switch, which can also be switched as a single pole, double throw switch (SPDT).

Туре 4744-2

 Type of protection: flameproof enclosure. See section 3.4 on page 9.

Limit switch with one limit contact for mounting to the rod-type yoke of Series V2001 valves.

3.2 Principle of operation

➔ Refer to Fig. 2

Туре 4744

The valve travel is transmitted over the lever (1) to the adjusting lever (3) of the limit switch unit mounted to the control valve. This lever actuates the snap-action contact of one of the limit contact (2) when the valve travel reaches the adjusted limit. It can be overridden and is equipped with an overrange protection. For the initial adjustment of the limit (switching point), the limit contact (2) is shifted on the base plate. The adjustment screw (4) is used for fine adjustment.

The terminal connection determines whether the limit contact is used either as an NO contact, an NC contact or a double-throw contact.



Fig. 1: Type 4744 with protective cover

Туре 4744-2

The valve travel is transferred over the stem connector of the valve to the lever (1) of the limit contact. The switching point can be finely adjusted at the adjustment screw (4).



3.3 Technical data

Limit switch	Туре	4744	4744-2
Limit contact		1 or 2	1
Type of protection		Flameproof enclosure, terminal space in increased safety	Flameproof enclosure
Load capacity (contact rating)	Type 4744 t 1 or 2 ection Flameproof enclosure, terminal space in increased safety ity AC ng) 500 V/10 A Utilization category AC-15 DC 125 V/10 A 250 V/0.2 A Utilization category DC-12 e 7.5 to 100 mm mbient -55 to +70 °C 1) C cterial Glass-fiber-reinforced polyester constraine One M20v1 5 cable cland (for 6	250 V/5 A	
	DC	125 V/10 A 250 V/0.2 A Utilization category DC-12	250 V/0.4 A
Travel range		7.5 to 100 mm with extended lever up to max. 150 mm	15 mm
Permissible ambient temperature ¹⁾		−55 to +70 °C	−20 to +75 °C
Compliance		CE	· EAC
Degree of protection		IP 65	IP 66
Weight	kg (ap- prox.)	1.75	0.4
Enclosure material		Glass-fiber-reinforced polyester	Thermosetting polymer
Electrical connection	S	One M20x1.5 cable gland (for 6 to 13 mm clamping range) 0.2 to 2.5 mm ² screw terminals	3 m connecting cable (outside diameter: 6.6 mm, wire cross-section: 3 x 0.75 mm ²)

¹⁾ Observe the limits specified in the relevant certificate additionally when the limit switch is used in hazardous areas.

Туре	Certifica	tion			Type of protection/comments
	Æx>	EC type examination certificate	Number Date	DMT 01 ATEX E 178 2015-06-12	II 2G Ex de IIC T6 Gb II 2D Ex tb IIIC IP65 T80°C
4744	EAC		Number Date Valid until	RU C-DE.HA65.B.00615/20 2020-06-08 2025-05-13	II 2G Ex de IIC T6/T5 Gb II 2D Ex tb IIIC T80°C/T95°C Db
4744-2	Æx>	EC type examination certificate	Number Date	PTB 00 ATEX 1093 X 2000-12-07	11 2G Ex db 11C T6-T5
4744-3	Æx)	EC type examination certificate	Number Date	PTB 01 ATEX 1053 2001-08-09	II 2 Ex de IIC T6 Gb
4744-4	Æx>	EC type examination certificate	Number Date	LCIE 03 ATEX 6308 2003-10-10	II 2D Ex th IIIC IP6X T80°C

3.4 Summary of explosion protection approvals

4 Attachment according to IEC 60534-6 (NAMUR)

4.1 Attachment of Type 4744-1

- → Refer to Fig. 3
- → Mount the limit switch using the mounting parts (order no. 1400-5514) to the right or left side of the valve.
- → Mount the base plate and pin (4) in such the way that the lever (1) is in the horizontal position at mid-travel.
- ➔ For travel larger than 100 mm: Travel extension (order no. 1402-0335) required.
- Fasten the plate (2) to the U-bolt of the valve stem connector using the two countersunk screws (3).
- 2. Attach the pin (4) to the plate using the nuts (5).
- 3. Mounting the base plate of the limit switch:

For valves with cast yokes:

Place the base plate of the limit switch on the NAMUR rib and screw tight using screw (6) and washer (7).

For valves with rod-type yokes:

Place the base plate of the limit switch on the valve stem, align it and screw tight using U-bolt (8), nuts (10) and washers (9).

4.2 Attachment of Type 4744-2

➔ Refer to Fig. 4

- Undo the clamps of the stem connector on the valve. Replace the front clamp with the stem connector clamp including the U-bolt (12) from the accessories of the limit switch.
- 2. Move the valve to the switching point at which the contact is to be activated.
- Place the clamping plate (11) on the rodtype yoke and move it until the lever (1) rests on the U-bolt of the stem connector (12).
- 4. Align clamping plate (11) and secure it in place.





5 Electrical connections

Risk of electric shock.

For electrical installation, observe the relevant electrotechnical regulations and the accident prevention regulations that apply in the country of use.

Valid regulations in Germany:

- VDE regulations
- Accident prevention regulations of the employers' liability insurance.

Risk of fatal injury due to the formation of an explosive atmosphere.

For installation in hazardous areas, observe the relevant standards that apply in the country of use.

Valid standards in Germany:

EN 60079-14: 2008 (VDE 0165, Part 1)
 Explosive Atmospheres – Electrical Installations Design, Selection and Erection.

Incorrect electrical connection will render the explosion protection unsafe.

- Adhere to the terminal assignment.
- Do not undo the enameled screws in or on the housing.
- Do not exceed the maximum permissible values specified in the EC type examination certificates when interconnecting intrinsically safe electrical equipment (U_i or U₀, I_i or I₀, P_i or P₀, C_i or C₀ and L_i or L₀).

5.1 Connection with type of protection Ex d according to EN 60079-1

- → Connect the Type 4744 Limit Switch using suitable cable entries or conduit systems that comply with EN 60079-1, Clauses 13.1 and 13.2 and for which a separate test certificate is available.
- ➔ Do not use cable entries and blanking plugs of simple construction.
- ➔ For installation according to the type of protection Ex db, seal cable entries left unused with plugs certified for this purpose.
- → Install the connecting cable properly so that it is protected against mechanical damage. If the temperature at the inlet parts exceeds 70 °C, use a temperature-resistant connecting cable.
- ➔ Include the Type 4744 Limit Switch in the on-site equipotential bonding system.

- → The degree of protection (IP grade) of the cable entries and the blanking plug must be the same as that of the limit switch.
- ightarrow Seal cable entries left unused with plugs.

5.2 Connection with type of protection Ex e according to EN 60079-7

- → Only use cable entries and blanking plug which are certified for type of protection Ex e according to ATEX and which possess a separate test certificate.
- → Use metal cable glands for ambient temperatures below -20 °C.
- → Only connect two cables with different cross-sections to one terminal after they have been secured with a common crimp sleeve.

5.3 Cable entry

Туре 4744:

- 1. Unthread the fastening screws of the housing cover. Lift off the housing cover.
- 2. Route wires through the cable gland to the terminals as shown in Fig. 5.

Туре 4744-2:

- 1. Connect as shown in Fig. 5 on the clamping plate.
- The following applies: Black (BK)/blue (BU)
 → Contact open
 Black (BK)/brown (BN)
 → Contact closed



6 Operation

6.1 Adjusting the switching point

Туре 4744

The limit switch unit mounted to the control valve is adjusted by the manufacturer to produce a signal when the valve travel reaches one of its end positions.

The switching point can also be adjusted to at any point within the travel range.

i Note

Switching points can only be activated when the valve travel is 1 mm with the smallest possible lever arm and when the valve travel is 4 mm with the largest possible lever arm.

Adjusting the switching point

- Move the valve to the position at which you want the switching point to be activated.
- 2. Undo the fastening screw (5) and move the limit contact (2) up to the switching point on the lever (3). Retighten the fastening screw (5).
- Move the valve up and down close to the required switching position and make any fine adjustments to the exact switching point using the adjustment screw (4).

Туре 4744-2

Move the valve up and down close to the required switching position and make any fine adjustments to the exact switching point using the adjustment screw (4).



7 Servicing explosion-protected devices

If a part of the device on which the explosion protection is based needs to be serviced, the device must not be put back into operation until a qualified inspector has assessed it according to explosion protection requirements, has issued an inspection certificate, or given the device a mark of conformity. Inspection by a qualified inspector is not required if the manufacturer performs a routine test on the device before putting it back into operation. Document the passing of the routine test by attaching a mark of conformity to the device. Replace explosion-protected components only with original, routine-tested components by the manufacturer.

Devices that have already been operated outside hazardous areas and are intended for future use inside hazardous areas must comply with the safety requirements placed on serviced devices. Before being operated inside hazardous areas, test the devices according to the specifications for servicing explosion-protected devices.

Maintenance, calibration and work on equipment

- → Only use intrinsically safe current/voltage calibrators and measuring instruments for interconnection with intrinsically safe circuits to check or calibrate the equipment inside or outside hazardous areas.
- → Observe the maximum permissible values specified in the certificates for intrinsically safe circuits.
- → Equipment used in explosive gas atmospheres in ambient temperature ranges corresponding to temperature class T4 or T5 may be used in explosive dust atmospheres after servicing only if a new O-ring has been inserted.

8 Disposal



SAMSON is a producer registered at the following European institution ▶ https:// www.ewrn.org/nationalregisters/national-registers. WEEE reg. no.: DE 62194439/FR 025665

- → Observe local, national and international refuse regulations.
- ➔ Do not dispose of components, lubricants and hazardous substances together with your other household waste.

i Note

We can provide you with a recycling passport according to PAS 1049 on request. Simply e-mail us at aftersalesservice@samsongroup.com giving details of your company address.

∹∑́- Tip

On request, we can appoint a service provider to dismantle and recycle the product.

DM	(1) Anlage zur (14) EG-Baumusterprüfbescheinigung DMT 01 ATEX E 178	(15) 15.1.Gegenstand and Typ. · Positionsechalter Typ Eth 315., Die Punkte in der Tyroubezeichnung weichen zu weiteren Unterscheidung hinsichtlich Bestätigunge und	Koonaktimation durch andree Zaichen erster: 15.2 Beschreibung	Der Positionsschulter ist in der Zündschutzart erhöhte Stehenheit "e" mageführt und mit einem in der Zündschutzurter Schwalung, zusgeführten Schleisunst 7. Jpg. Eis 9.5 (DMT 00.A.TTX E 60.51.U) bestickl. Der Positionsschulter für den Eitstein im durch hermharer Gase oder Stahte gefährdeten Bereichen und einen Umgebungstemperaturbereich von .20 "C bis ~60 °C geeignet. 15.3 Kennzollen	Bernessungsschaltspinnung. AC 230 V Bernessungsschaltstremstidte AC 230 V Gebruchstattenetic AC 0,35 A Gebruchstattenetic AC 15	uncommunity in the second seco	 (16) Etifproxidall BVS PP 01.2126 EG, Sanad 28.12.2001 	(17) Besondree Redingungen für die sichere. Anwendung - Entfält Renfält An terwaksender and warden and die and
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Physikal Braunschweig	sch-Technische Bundesanstalt ^{und Berlin}	PIB	Physikaliso Braunschweig und	ch-Technische	Bundesansta	Ē
			(13)	SCH	EDULE	
(1) EC	TYPE-EXAMINATION CERTIFICATI	Ш	(14) EC-TY	PE-EXAMINATION CE	RTIFICATE PTB 00	ATEX 1093 X
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(3) EC-type-exat	nination Certificate Number:	X)	circuits. It will co resistance.	omprise one or two interruptin	nd chambers and housing	s differing in their thermal
(4) Equipment	PIB 00 A1EX 1093 X		Connection is pr	rovided by means of an encat	psulated connecting cable	(open ended line).
(5) Manufacturer	BARTEC Componenten und Systeme GrubH		Technical data			
(6) Address:	D-97980 Bad Mergentheim		Rated insulation	voltage *) up to	500 V	
 This equipment the document 	nt and any acceptable variation thereto are specified in the schedule to <i>ti</i> s therein referred to.	this certificate and	Dated meration		Type 07-2511/ and 400 V	1 type 07-2581/
(8) The Physikal Council Direc the Essential contection curves	sch-Technische Bundesanstalt, notified body No. 0102 in accordance wi twe 94/9/EC of 23 March 1994, certifies that this equipment has been four Health and Statey Requirements relation to the design and construction in them intervent for time in constraint, actionate actionate activation in them intervent for time in constraint, actionate activation in the	ith Article 9 of the and to comply with of equipment and	Rated current le	ation category	2 A AC-15	0.15 A DC-13
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(9) Compliance v	ith the Essential Health and Safety Requirements has been assured by co FN 50014-1997 EN 50014-1997	impliance with:	Related to utilize	ation category.	AC-15	DC-13
(10) If the sign "X conditions for	Is placed after the certificate number, it indicates that the equipment is safe use specified in the schedule to this certificate.	subject to special	Rated operating Rated current I _e	voltage U.	1ype Ur-25216./ 250 V 2 A	250 V 0.4 A
(11) This EC-type equipment in manufacture	examination Certificate relates only to the design and construction o eccordance with Directive 34/9/EC. Further requirements of this Direc and supply of this equipment.	of the specified clive apply to the	Related to utilize	ation category	AC-15 Type 07-25217./	DC-13
(12) The marking	of the equipment shall include the following:		Rated operating Rated current I _e	voltage U _e max.	400 V 2 A	250 V 0.4 A
	(£x) II 2 G EEx d IIC T6 or T5		Related to utilize	ation category	AC-15	DC-13
Zertifizierun	psstelle Explosionsschutz Braunschweig, De	scember 7, 2000	Rated operating Rated current I _a	voltage U.,	Type 07-25218./ 500 V 2 A	250 V 0.4 A
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Regierungs	irektora		Provided the mak those specified ab mode, utilization c	ing and breaking capacity compl tove are accepted and will be de ategory, etc.	lies with the relevant conditio fined by the manufacturer or	ns, rated values other than the basis of the operating
		sheet 1/4				
EC-type-exar only withou	insation Certificaties without signature and official stamp shall not be valid. The certificaties may i alteration. Extracts or alterations are subject to approval by the Physikalisch-Technische Bur in case of dispue, the German text shall prevail.	y be circulated ndesanstalt.				
	Physikalisch-Technische Bundesanstalt • Bundesallee 100 • D-38116 Braunschweig					sheet 2/4

ikalisch-Technische Bundesanstalt	hweig und Berlin. 네트 TO EC-TYPE-EXAMINATION CERTIFICATE PTB 00 ATEX 1093 X	ential health and safety requirements	tests and the ravourable results these have produced reveal that the limit switch meets i irrements of directive 94/9/EC as well as those of the standards quoted on the cover shee		Beiorosocialis Contrainenseturis Decomposition Decomposity 20	Ager Construction of the second second of the second of th		D. V.	ALL THE STATE										
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ndesanstalt	FICATE PTB 00 ATEX 1093 X	changeover contacts or k and/or 1 make contact, break contacts with positive opening o	≤60 °C 70 °C 75 °C 9	T6	7A 3A	6A 2A	T6 T5 T6	5A 8A 3A	5A 6A 2A	are designed for a temperature resist	temperature resistance of -20 °C to 11	2 to 8 x 1.5 mm ²			de for mechanical protection against 3.1.	e thermal and mechanical requirement	any future supplements thereto shall ale of Conformity PTB No. Ex-91.C.10		mp shall not be valid. The cortificates may be circulal roval by the Physicalisch-Technische Bundesanstalt n text shall prevail.
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Physikalisch-Technische Bundesanstalt Braunschweig und Berlin

1st SUPPLEMENT

according to Directive 94/9/EC Annex III.6

to EC-TYPE-EXAMINATION CERTIFICATE PTB 00 ATEX 1093 X

(Translation)

Equipment: Limit switch, type 07-25.1-.../....

(EX) II 2 G EEX d IIC T6 resp. T5 Marking:

Manufacturer: BARTEC GmbH

Max-Eyth-Straße 16, 97980 Mergentheim, Germany Address:

The limit switch of type 07-25.1-.../... is used as an auxiliary switch for signal and control circuits. Description of supplements and modifications Description of changes:

The name of the manufacturer changed.

2) The standards were adapted.

The EPL marking was added.

4) Material name changed.

An additional casting resin material was added.

The name of a connection cable changed.

Additional connection cables were added.

8) Added design variation with lateral resp. dual connection cable.

Applied standards

EN 60079-0:2009, EN 60079-1:2007

Applying the above standards will change the marking, as follows:

II 2 G Ex d IIC T6, T5 Gb resp. Ex db IIC T6, T5 ٢

PTB Ex 10-10255 Assessment and test report:

Zertifizierungssektor Explosionsschutz On behalf, of PTB:

Braunschweig, November 11, 2010



EC-spec examinable Registration without signature and official stamp shall not be valid. The carditicates may be circulated cory without attentions Relationed structures are subscistor to spectra top the physicatesch-Technische Bundessendat. In case of deputs, the German and while the German and while thereal.

Sheet 1/1

Physikalisch-Technische Bundesanstalt • Bundesallee 100 • 38116 Braunschweig • GERMANY

EB 8367 EN



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