INFORMATION SHEET



T 3120 EN

Series 45, 46, 47 and 48 Self-operated Differential Pressure and Flow Regulators as well as Combined Reguators

PN 10 to 25 G ¾ to G 2 DN 15 to 50 -10 to 150 °C



		Wo	iter, liquids	•	•	•	•	•	•	•	
	Can be used for	Mir	neral oil	• 1)	•	• 1)	•	•			
	0000101	Air,	non-flammable gases	•	•	•	•				
Valve	V Valve Tl		lding ends eaded ends	DN 15 to 50 (CC499K)					DN	115	
	0.20	Fla	nges		DN 32 to	50 (EN-GJS-4	100-18-LT)			_	
	Pressure ro	ating	PN	16 ²⁾ · 25	25	16 ²⁾ · 25	2	25	1	0	
	De al concerte		СС499К	•	•	•	•	•	•	•	
	boay mate	eriai	EN-GJS-400-18-LT	•	•	•	•	•		-	
Max. perm		missible temperature		Lic	Liquids up to 150 °C (PN 25) or 130 °C (PN 16) Non-flammable gases up to 80 °C			16)	110 °C · 80 °C		
	Differentia	ıl	Control	•	•	•	•	•	•	•	
	pressure ∆	_ م۷	Limitation								
	Flow rate \dot{V} Control Contr										
Ę			Limitation								
catic	Installation i	Flow pipe		•	•			Short circuit/	•		
ild			Return flow pipe			•	•	bypass		•	
	Satingint	_	Fixed set point	•		•			•	•	
	Sei poini		Adjustable		•		•	•			
	An in har	_	Min.	0.1	0.23)	0.1	0.	1 ³⁾	0.	15	
	Дріпіваі		Max.	0.5	4.0	0.5	4	.0	0.3		
Тур	Туре		45-1	45-2	45-3	45-4	45-6	45-1 N	45-3 N		
Da	Data Sheet			► T :	3124		► T 3226	► T	3140		
								Ĩ₩₩₽			
1)	DNI 16 mot	for	nineral eil			3) For value	ALTON DNI 224	a 50 the lower	rango valuo	of the cot point	

Table 1: Differential pressure and flow regulators

PN 16 not for mineral oil

 $^{2)}$ DN 15 to 25 only

For valve sizes DN 32 to 50, the lower range value of the set point

range is 0.2 bar

 $^{\rm 4)}$ $\,$ Flow rate control of water from 0.01 to 15 m^3/h $\,$

Table 2: Combined regulators for differential pressure, flow rate and temperature

Type 2430 Control Thermostat		Adjustable set point from 0 to 35 °C · 25 to 70 °C · 75 to 100 °C · 100 to 120 °C					
	T.m.s. 2402	-		•	-		
Safety	lype 2403	Safety tempera	Safety temperature monitors (STM) · Limits 60 to 75 °C · 75 to 100 °C · 100 to 120 °C				
thermostat	T 2420		•				
	lype 2439	Safety	y temperature limiters (STL) ·	Limits 40 to 95 °C · 70 to 1	20 °C		
Туре		2469/2430	2479/2430	2469/2430/2403	2469/2430/2439		
Data Sheet		► T 3132					

Differential pressure and flow regulators

Differential pres		.goiaioi s					
•	•	•	•	•	•	•	•
• 1)	• 1)	• 1)	• 1)	• 1)	• 1)	• 1)	•
•	•	•	•	•	•	•	•
		DI	N 15 to 50 (CC499	ЭК)			DN 15
		DN 32	to 50 (EN-GJS-40	0-18-LT)			-
			16 ²⁾ · 25				10
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	-
		Liquids up to 1 Non-fla	50 °C (PN 25) or mmable gases up	130 °C (PN 16) to 80 °C			110 °C · 80 °C
			•	•	•	•	
	•	•					•
•			•	•	•	•	
	•	•					•
•				•	•		•
•	•	•	•			٠	•
	•				•	٠	•
•		•	•	•			
_ 4)	0	.2	0.	1 ³⁾		0.2	
_ 4)	0.5		2.0			0.5	
45-9	46-5	46-6	46-7	47-1	47-4	47-5	46-5 N
► T 3128	► T :	3130		► T :	3131		► T 3134

Table 3: Combined self-operated regulator for flow rate and temperature with additional electric actuator

Flow control V	•	•	•
Temperature control			•
Flow pipe	•	•	•
Return flow pipe	•	•	•
Set point V Adjustable	•	•	•
Type 2430 Control Thermostat			•
Type 5857 Electric Actuator	-	•	-
Type 5824 Electric Actuator	•	-	•
Type 5825 Electric Actuator with fail-safe action	•	-	•
Туре	2488/582x	2488 N/5857	2489/582x
Data Sheet	► T 3135	► T 3136	► T 3135

Design and principle of operation (see Fig. 1)

Design

The Series 45, 46, 47 and 48 Regulators are proportional regulators controlled by the process medium. Each deviation from the adjusted set point is assigned a certain plug position.

The differential pressure Δp to be controlled generates a force F_m at the diaphragm surface of the actuator which is proportional to the actual value (controlled variable x). This force is compared to the spring force F_S (set point w) at the plug stem. It can be adjusted at the set point adjuster. The spring force corresponds to the set point and can be adjusted at the set point adjuster. When the differential pressure Δp and thus the force F_m change, the plug stem is moved until $F_m = F_S$.

The flow rate is controlled according to the differential pressure method.

The control accuracy and stability depend on the disturbances that occur. The regulators are designed in such a way that the effect of these disturbances is relatively small. Amongst other things, this is also achieved by balancing the plug. The force acting on the plug, which depends on the upstream or differential pressure, is eliminated by an equal opposing force.

The regulators can be designed to function as:

- Differential pressure regulators
- Flow regulators
- Differential pressure and flow regulators
- Differential pressure regulators with flow limitation
- Differential pressure, flow and temperature regulators
- Combined self-operated regulators for differential pressure or flow rate with additional electric actuator

Differential pressure regulators with closing actuator (see Fig. 1.1)

This actuator closes the valve when the adjusted differential pressure set point is exceeded. The top of the diagram shows a closing actuator with an adjustable set point, the bottom an actuator with a fixed set point determined by the installed set point spring.

Differential pressure regulators with opening actuator (see Fig. 1.2)

This actuator opens the valve when the differential pressure rises. The valve is closed when relieved of pressure ($\Delta p = 0$).

Flow control (see Fig. 1.3)

Principle of flow control according to the differential pressure method. The differential pressure $\Delta p_{restriction}$ generated at the restriction is transferred to the diaphragm surface of the actuator. The difference between the force at the diaphragm and the spring force of the set point spring causes the plug position to change. For the flow rate, the differential pressure $\Delta p_{restriction}$ acting on the restriction and the force F_m acting on the diaphragm, the following applies:

$$\dot{V} = K \cdot \sqrt{\Delta p_{\text{restriction}}} \ \triangleq K \cdot \sqrt{F_{\text{m}}} \text{ or } \dot{V}^2 = K' \cdot \Delta p \ \triangleq \ K' \cdot F_{\text{m}}$$

$$\Delta p_{restriction} = -\frac{F_m}{A}$$

V	=	Flow rate	
-			

m	=	Force at the actuator area
κ κ΄	_	Constants

= Actuator area

A

 $\Delta p_{restriction}$ = Differential pressure created at the restriction for measuring the flow rate

Flow regulators (see Fig. 1.4)

The set point is adjusted at the restriction. The regulators are particularly suitable for district heating supply networks.

Differential pressure regulators with flow limitation (see Fig. 1.5)

These have a restriction for adjusting the set point for the maximum flow rate. The set point is adjusted to a flow rate that should not be exceeded.

The pressure downstream of the restriction (not the low pressure of the plant) and the high pressure of the plant act on the diaphragm. On sizing the plant, it is therefore important to take into consideration that the plant differential pressure is a sum of the pressure drop across the restriction and the pressure drop across the fully opened plant:

$\Delta p_{set \ point \ = \ } \Delta p_{plant \ + \ } \Delta p_{restriction}$

$\Delta p_{\text{set point}}$	=	Differential pressure set point
Δp_{plant}	=	Pressure drop across the fully opened plant
$\Delta p_{\text{restriction}}$	=	Differential pressure created at the restriction for measuring the flow rate

Differential pressure regulators with flow limitation are especially suitable for use in the primary circuit of an indirectly connected district heating supply network.

Differential pressure and flow regulators (see Fig. 1.6)

These regulators are equipped with two diaphragms. The top diaphragm is used to control the flow rate, the bottom diaphragm is used to control the differential pressure. The largest signal is always used to control the regulator.

Depending on the intended application, these regulators are equipped with the necessary control lines.

The top of the diagram shows a closing actuator with an adjustable set point, the bottom an actuator with a fixed set point.

Differential pressure or temperature regulators (see Fig. 1.7)

In differential pressure and temperature regulators, the largest signal is used to move the plug.



Principle of operation

Differential pressure and flow regulators

The self-operated differential pressure and flow regulators consist of a valve and an actuator, which closes or opens the valve when the differential pressure/flow rate increases.

The medium flows through the valve in the direction indicated by the arrow. The areas released by the valve plug determine the differential pressure/flow rate.

The Type 45-4 is used to illustrate how differential pressure control works and Type 45-9 serves to demonstrate the principle of flow control.

Type 45-4 Differential Pressure Regulator

The regulator is used to limit the differential pressure to the adjusted set point.

It is designed for the installation in the low-pressure line (return flow pipe) of the plant.

The valve closes when the differential pressure rises.

The pressure upstream of the valve (low pressure) is transmitted to the top diaphragm chamber of the actuator through the internal hole (12). The high pressure (flow pipe) is transferred to the bottom diaphragm chamber of the actuator over the external control line (11).

The differential pressure generates a positioning force at the diaphragm, which is used to position the plug (3) according to the spring rate of the set point springs of the spring assembly (8) and the set point adjusted at the set point adjuster (10).

Type 45-9 Flow Regulator

The flow rate is determined according to the differential pressure method.

The areas released by the restriction (1.2) and valve plug (3) determine the flow rate. In this case, the high pressure upstream of the restriction is transferred through the control line (11) to the high-pressure side of the diaphragm, whereas the low pressure downstream of the restriction is transferred to the low-pressure side of the diaphragm.

If the pressure difference acting on the operating diaphragm (7) exceeds the differential pressure set point of the set point spring (5), i.e. the flow rate increases, the diaphragm moves together with the plug stem (4) and the plug (3). The cross-sectional area of flow is reduced until the pressure drop created above the restriction and the differential pressure created to measure flow are identical.



Differential pressure regulator with closing actuator



Pressure-temperature diagram (DIN)

For DIN materials, the diagrams were created based on DIN EN 12516-1. For materials in accordance with US standards, these were created in compliance with ASME B16.1 and ASME B16.34.



The diagram below applies to the use of regulators for district heating (see DIN 4747-1)



Series 45, 46, 47 and 48 Self-operated Regulators

Differential pressure and flow regulators

Self-operated differential pressure and flow regulators are control devices whose measuring units draw their energy from the process medium which creates sufficient force to move the final control element (plug with plug stem). The released force moves the plug when the set point differs from the actual value.

The regulators are suitable for industrial, public and domestic applications, especially for district heating supply systems. They comply with AGFW (German District Heating Association) regulations.

- Low-maintenance proportional regulators requiring no auxiliary energy
- Red brass body
- Suitable for water and other liquids or gases, provided these do not cause corrosion.
- Single-seated valve with balanced plug
- Special version for mineral oils (other oils on request)
- Connection with welding ends, threaded ends or with flanges

Series 45

Differential pressure regulators

Type 45-1 · Type 45-2 · Installation in the flow pipeType 45-3 · Type 45-4 · Installation in the return flow pipe

- Differential pressure regulators with closing actuator
- Only one control line needs to be installed on mounting the regulator

Technical data

Types 45-1 45-4	· 45-2 · 45-3	Data Sheet 🕨 T 3124		
Valve size	CC499K EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)		
Pressure ratir	ıg	PN 16 and 25		
Set point range	Types 45-1 and 45-3 Types 45-2 and 45-4	0.1 · 0.2 · 0.3 · 0.4 and 0.5 bar (fixed set point) 0.1 to 4 bar (adjustable)		
Temperature range	Liquids Gases	Up to 150 °C Up to 80 °C		

Type 45-6 · Installation in the short-circuit or bypass line

- Differential pressure regulator with opening actuator
- No control line needs to be installed on mounting the regulator
- Exchangeable operating diaphragm

lechnical data

Туре 45-6		Data Sheet 🕨 T 3226
Valve size	CC499K EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)
Pressure rati	ng	PN 25
Set point rai	nge	0.1 to 4 bar (adjustable)
Temperature range	e Liquids Gases	Up to 1 <i>5</i> 0 ℃ Up to 80 ℃

Flow regulators

Type 45-9 · Installation in the flow or return flow pipe

- Flow regulator with closing actuator
- No control line needs to be installed on mounting the regulator
- Exchangeable operating diaphragm

Technical data

Туре 45-9		Data Sheet 🕨 T 3128		
Valve size	CC499K EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)		
Pressure ratir	ng	PN 16 and 25		
Flow set poir differential p restriction of	it range with a ressure across the 0.2/0.3 bar	0.01 to 15 m³/h (adjustable)		
Temperature range	Liquids Gases	Up to 1 <i>5</i> 0 °C Up to 80 °C		



Fig. 4: Series 45 Regulators

Series 45-/46- ... N

The regulators are especially suitable for local heat supply networks and and large heating networks.

- Low-maintenance proportional regulators requiring no auxiliary energy
- Red brass body
- G 3/4 B connecting threads on both sides
- Single-seated valve with soft-seated unbalanced plug
- Suitable for treated water and non-flammable gases

Differential pressure regulators

Type 45-1 N \cdot Installation in the flow pipe Type 45-3 N \cdot Installation in the return flow pipe

- Differential pressure regulators with closing actuator
- Fixed set point

Technical data

Types 45-1 N · 4	5-3 N	Data Sheet 🕨 T 3140
Valve size		DN 15
Pressure rating		PN 10
Set point range		0.15 or 0.3 bar (fixed set point)
Temperature range	Treated water Non-flammable gases	Up to 110 °C Up to 80 °C

Differential pressure regulator with flow limitation

Type 46-5 N · Installation in the return flow pipe

• Differential pressure regulator with flow limitation with closing actuator

Technical data

Туре 46-5 N		Data Sheet 🕨 T 3134
Valve size		DN 15
Pressure rating		PN 10
Flow rate set point range for water with a differential pressure at the restriction of 0.2 bar Special version		0.1 to 1.0 m³/h (adjustable) 0.12 to 0.5 m³/h (adjustable)
Differential pressure set point, optionally		0.2, 0.3 or 0.5 bar
Temperature range	Treated water Non-flammable gases	Up to 110 °C Up to 80 °C



Series 46 and 47

Flow and differential pressure or pressure regulators

 $\textbf{Type 46-7} \cdot \textbf{Installation in the return flow pipe}$

Type 47-1 · Installation in the flow pipe

- Closing actuator with two diaphragms for flow rate and differential pressure control
- Adjustable differential pressure set point

Type 47-5 · Installation in return flow pipeType 47-4 · Installation in the flow pipe

- Closing actuator with two diaphragms for flow rate and differential pressure or pressure control
- Fixed differential pressure set point

Technical data

Types 46-7 · 47-1 · 47-4 · 47-5		Data Sheet 🕨 T 3131
Valve size	CC499K EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)
Pressure rating	3	PN 16 and 25
Differential pressure set point range	Types 47-4 and 47-5 Types 46-7 and 47-1	0.2 · 0.3 · 0.4 and 0.5 bar (fixed set point) 0.1 to 2 bar (adjustable)
Flow set point range with a differential pressure at the restriction of 0.2 bar		0.01 to 15 m³/h
Temperature range	Liquids Non-flammable gases	Up to 150 °C Up to 80 °C

Differential pressure regulators with flow limitation

Type 46-5 and Type 46-6 · Installation in the return flow pipe

- Differential pressure regulators with flow limitation with closing actuator
- Restriction for adjusting the flow rate limitation

Technical data

Types 46-5 · 46-6		Data Sheet 🕨 T 3130
Valve size	CC499K EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)
Pressure rating		PN 16 and 25
Differential pressure set point range	Туре 46-5 Туре 46-6	0.2 · 0.3 · 0.4 and 0.5 bar (fixed set point) 0.2 to 2 bar (adjustable)
Flow set point range with a differential pressure at the restriction of 0.1/0.2 bar		0.01 to 15 m³/h
Temperature range	Liquids Non-flammable gases	Up to 1 <i>5</i> 0 °C Up to 80 °C



Fig. 6: Series 46 and 47 Regulators

Differential pressure, flow and temperature regulators

The regulators consist of:

- Valve
- Actuator
- Control thermostat with set point adjuster, capillary tube and temperature sensor

In versions with double adapter and locking, the valve is locked when the temperature rises above the limit adjusted at the second control thermostat.

In versions with safety temperature monitors (STM) and safety temperature limiters (STL), a safety thermostat closes the valve in the event of malfunction or when the temperature exceeds the limit. The valve of safety temperature limiters is additionally locked.

Flow and temperature regulator

Type 2469/2430 . Installation in the flow or return flow pipe

- Flow and temperature regulator with Type 2430 Control Thermostat for temperature set point adjustment
- Continuously adjustable flow set point using an integrated restriction

Differential pressure and temperature regulator with flow limitation

Type 2479/2430 · Installation in the return flow pipe

- Differential pressure regulator with flow limitation and temperature regulator with Type 2430 Control Thermostat for temperature set point adjustment
- Fixed differential pressure set point
- Continuously adjustable flow limitation

Flow and temperature regulator and safety temperature limiter

Type 2469/2430/2439 · Installation in the flow or return flow pipe

- Flow and temperature regulator with Type 2430 Control Thermostat for temperature set point adjustment
- Fixed differential pressure set point
- Continuously adjustable flow limitation
- Type 2439 Safety Thermostat closes and locks the valve when the pressure reaches the adjusted limit

Flow and temperature regulator and safety temperature monitor

Type 2469/2430/2403 · Installation in the flow or return flow pipe



- Flow and temperature regulator with Type 2430 Control Thermostat for temperature set point adjustment
- Fixed differential pressure set point
- Continuously adjustable flow limitation
- Type 2403 Safety Thermostat closes the valve when the pressure reaches the adjusted limit

Technical data

Types 2469/2 Types 2469/2	2430 · 2469/2430/243 2430/2403 · 2479/243	39 . 30 Data Sheet ► T 3132
Valve size	СС499К	DN 15 to 50 (male thread)
	EN-GJS-400-18-LT	DN 32 to 50 (flanged valve body)
Pressure rating		PN 25
Differential pressure set point range	Туре 2479/	0.2 bar (fixed set point)
Flow rate set point range	Type 2469/ with differential pressure across the restriction of 0.2 bar Type 2479/ with differential pressure across the restriction of 0.1/0.2 bar	0.01 to 15 m³/h
Temperature range	Liquids Non-flammable gases	Up to 150 °C Up to 80 °C



Series 48

Pressure-independent control valve/combined self-operated regulator for flow rate with an additional electric actuator. The control accuracy is independent from the differential pressure across the valve. Combined self-operated regulator for flow rate and temperature with additional electric actuator.

The regulators consist of:

- A valve, diaphragm actuator and an electric actuator

Type 5825 and TROVIS 5725 Electric Actuators with fail-safe action as well as Type 5824, Type 5857 and TROVIS 5724, 5757 Electric Actuators without fail-safe action can be used.

Type 2489/... is additionally fitted with a Type 2430 Control Thermostat with set point adjuster, capillary tube and temperature sensor.

The largest signal is always used to control the regulator.

Pressure-independent control valve with electric actuator

Type 2488 N/5857 or 5757 · Installation in the flow or return flow pipe

- Flow rate set point adjustable
- Type 5857 or TROVIS 5757 Electric Actuator
- Type 45-9 as basic regulator

Technical data

Type 2488 N/5857		Data Sheet 🕨 T 3136
Valve size		DN 15
Pressure rating		PN 10
Flow rate set point range Differential pressure at restriction: 0.2 bar		0.3 to 1.0 m³/h (adjustable)
Temperature range	Treated water Non-flammable gases	Up to 110 °C Up to 80 °C

Pressure-independent control valve with electric actuator

Type 2488/... · Installation in the flow or return flow pipe

- Flow rate set point adjustable
- Type 5824, 5825, 5857 or TROVIS 5725, 5724, 5757
 Electric Actuator
- Type 45-9 as basic regulator

Pressure-independent control valve with electric actuator and control thermostat

Type 2489/.../2430 · Installation in the flow or return flow pipe

DIN

- Flow rate set point adjustable
- Temperature control with Type 2430 Control Thermostat
- Type 5824, 5825, 5857 or TROVIS 5725, 5724, 5757
 Electric Actuator
- Type 2469/2430 as basic regulator

Control equipment tested according to DIN EN 14597 is available.

Technical data

Туре 2488/ · 2489//2430		Data Sheet 🕨 T 3135
Valve size	СС499К EN-GJS-400-18-LT	DN 15 to 50 (male thread) DN 32 to 50 (flanged valve body)
Pressure rating		PN 16 and 25
Flow set point range with a differential pressure at the restriction of 0.2 bar		0.03 to 15 m³/h (adjustable)
Temperature set po	int ranges	0 to 150 °C
Temperature range	Treated water Non-flammable gas	Up to 150 °C es Up to 80 °C
TROVIS 5724 · 5725 · 5757 ·	Data Sheet 🕨 1	5724 · Data Sheet ► T 5724-8 Data Sheet ► T 5725-7
Туре 5824 · 5825 · 5857	Data Sheet ▶ 1 Data Sheet ▶ 1	5757 · Data Sheet ► T 5757-7 5824 · Data Sheet ► T 5825 Data Sheet ► T 5857
Permissible ambien	t temperature	0 to 50 °C
Supply voltage	TROVIS 57xx Type 58xx	230 V, 50 Hz 230 V, 50 Hz; 24 V, 50/60 Hz; 24 V DC
Fail-safe action	Without TRC With TRC	VIS 5724 · 5757 · Type 5824 · 5857 VIS 5725 · Type 5825



Fig. 8: Series 48 Combined Self-operated Regulators with additional electric actuator

